

Thermowells

Included in our thermowell series are standardized wells of threaded, ANSI flanged, Van Stone and Weld-in types.

Threaded wells are made in readily welded or brazed materials for installations requiring seal welding or brazing. The pipe thread provides the mechanical strength, the weld merely seals.

ANSI flanged wells consist of a bar-stock well which is permanently welded to a top quality flange. Standard construction uses primary "J" groove weld and a bevel groove secondary weld. Both welds are machined to produce a clean fillet. This double welded construction eliminates possibility of crevice corrosion since no open joints are exposed from either inside or outside the installation.

Socket weld types of wells can be installed easily by merely welding into place to form a clean and tight connection.

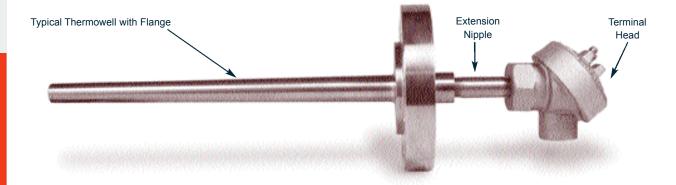
The insertion length "rule of thumb" of ten diameters is not always practical when installing thermowells. Care should be exercised to make certain that the sensitive tip is totally immersed into the medium being measured. Above all, be sure that the dead length — i.e. the length required to pass through walls, pipe fittings, etc. — is taken into account when choosing the necessary insertion length.

Our tapered thermowells provide greater rigidity than straight shank styles. They are well-suited to applications of high fluid velocity.

The thermowells shown on the following pages are available in standard bore diameters of .260" for thermocouple elements to 14 gauge wire and .385" for thermocouple elements to 8 gauge wire. Both are suitable for use with metal sheathed elements of compatible diameters.







Material - The Longevity Factor

In general, the thermowell material chosen for the installation is governed mainly by the corrosion conditions to which the well is exposed. Recommended materials for various services are given in the corrosion table on pages 67 to 69. The high mirror polish given to all stainless and monel wells provides maximum corrosion resistance.

Sometimes the major consideration is strength rather than corrosionresistance. For example, a high pressure water service may require a stainless steel well, while from a corrosion standpoint, a brass well would be satisfactory.

Connection - The Installation Factor

In these pages you will find standardized wells of threaded, flanged (A.N.S.I. and Van Stone), and socket welded types with standard bore sizes.

Threaded wells are all made in readily welded or brazed materials for installations requiring seal welding or brazing. The pipe thread provides the mechanical strength, the weld merely seals.

Flanged wells other than Van Stone type) consist of a bar-stock well which is permanently welded to a top quality flange. Standard construction uses a primary "J" groove weld and a bevel groove secondary weld. Both welds are machined to produce a clean fillet. this double welded construction eliminates possibility of crevice corrosion since no open joints exposed from either inside or outside the installation.

Socket welding types of wells are simple to install - merely welded into place. These wells fit A.N.S.I. standard socket weld coupling of flanges. The resulting installation is clean and tight.

Insertion Length - The Accuracy Factor
The distance from the end of the well to the underside of the thread, or other connection means, (designated as "U") is the insertion length. For best accuracy, this length should be long enough to permit the entire temperature sensitive part of the well to project into the temperature medium being measured. A properly installed thermowell will project into the liquid and amount equal to its sensitive length plus at least one inch. In air or gas, the bulb should be immersed into the sensitive length plus at least three inches.

Thermocouples and thermistors have short sensitive lengths and therefore can use the smallest insertion lengths.

Bi-metal thermometers, resistance thermometers, and liquid-in-glass thermometers have bulbs with sensitive portions between one and two inches long. Therefore, the minimum standard insertion length of 2-1/2" must be entirely immersed in liquid for proper accuracy.

Filled system thermometer bulbs may have sensitive portions from one to several inches in length. Determine the sensitive length of bulb before choosing an insertion length.

Above all - be sure that dead length i.e. - that required to pass thru wall, pipe fittings, etc. is taken into account when choosing the necessary well insertion length.

B o re Size - The Interchange ability Factory

Several types of temperature measuring instruments are used in most installations. The selection of a standard bore diameter provides extreme flexibility; the same well can accommodate thermocouple resistance thermometer, bi-metal thermometer, or test thermometer.

The bore size of wells shown in this catalog cover the most commonly used temperature sensing elements as follows:

.260 Diameter Bore: Bi-metal Thermometers (1/4" stem) Thermocouples - (#20 Gauge) Liquid-in-glass Test thermometers (Unarmored) Other elements having .252" maximum diameter.

.385 Diameter Bore: Bi-metal Thermometers (3.8" Stem) Thermocouples - (#14 Gauge) Liquid-in-glass Test thermometers (Armored) Other elements having .377" maximum diameter.

Tap e red or Straight Shank - The Velocity Rating Factor

Tapered shank wells provide greater rigidity for the same sensitivity. The higher strength to weight ratio gave these wells higher natural frequency than for equivalent length straight shank wells, thus permitting operation at higher fluid velocity.



INTRODUCTION TO THERMOWELLS

Thermowell Material Selection Guide			
Application	Material		
Heat Treating			
Annealing Up to 704°C (1300°F) Over 704°C (1300°F)	Black Steel Inconel 600,ª Type 446 SS		
Carburizing Hardening Up to 816°C (1500°F) 1093°C (1500 to 2000°F) Over 1093°C (200°F) Nitriding salt baths Cyanide	Black Steel Inconel 600,ª Type 446 SS Ceramic ^b Type 446 SS Nickel (CP)		
Neutral	Type 446 SS		
High Speed	Ceramic⁵		
Iron and Steel			
Basic oxygen furnace	Quartz		
Blast furnaces Downcomer Stove dome Hot blast main Stove trunk Stove outlet flue	Inconel 600, Type 446 SS Silicon carbide Inconel 600 Inconel 600 Black steel		
Open hearth Flues and stack Checkers Waste heat boiler	Inconel 600, Type 446 SS Inconel 600, Cermets Inconel 600, Type 446 SS		
Billet heating slab heating and butt welding Up to 1093°C (2000°F) Over 1093°C (2000°F)	Inconel 600, Type 446 SS Silicon ceramic carbide ^b		
Bright annealing batch Top work temperature Bottom work temperature	Not required (use bare Type J thermocouple) Type 446 SS		
Continuous furnace section forging	Inconel 600, ceramic ^b		
Soaking pits Up to 1093°C (2000°F) Over1093°C (2000°F)	Inconel 600 Silicon ceramic carbide ^b		
Nonferrous Metals			
Aluminum Melting Heat treating	Cast iron (white-washed) Black steel		
Brass or bronze	Not required (use dip-type thermocouple)		
Lead	Type 446 SS, black steel		
Magnesium	Black steel, cast iron		
Tin	Extra heavy carbon steel		
Zinc	Extra heavy carbon steel		
Pickling tanks	Chemical Lead		
Cement			
Exit flues	Inconel 600, Type 446 SS		
Kilns, heating zone	Inconel 600		

Due to susceptibility to cracking, sudden thermal shocks should be avoided.
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Thermowell Material Selection Guide				
Application	Material			
Ceramic				
Kilns	Ceramic ^b and silicon carbide ^c			
Dryers	Silicon carbide, black steel			
Vitreous enameling*	Inconel 600, Type 446 SS			
Glass				
Fore hearths and feeders	Platinum thimble			
Lehrs	Black steel			
Tanks Roof and wall Flues and checkers	Ceramic ^a Inconel 600, Type 446 SS			
Paper				
Digesters	Type 316 SS, Type 446 SS			
Petroleum				
Dewaxing	Type 304, 310, 316, 321, 347 SS carbon steel Type 304, 310, 316, 321, 347			
Towers	SS carbon steel Type 304, 310, 316, 321, 347 SS 21, 347			
Tranfer lines	SS carbon steel Type 304, 310, 316, 321, 347			
Factioning column	SS carbon steel Type 304, 310, 316, 321, 347			
Bridgewall	SS carbon steel			
Power	20400			
Coal-air mixtures	304SS			
Flue gases Preheaters	Black steel, Type 446 SS			
Steel lines	Black steel, Type 446 SS			
Water Lines	Type 347 or 316 SS Low carbon steels			
Boiler tubes				
Gas Producers	Types 304, 309 or 310 SS			
Producers gas	Type 446 SS			
Water gas Carburetor Superheater Tar stills	Inconel 600, Type 446 SS Inconel 600, Type 446 SS Low carbon steels			
Incinerators				
Up to 1093°C (2000°F)	Inconel 600, Type 446 SS			
Over 1093°C (2000°F)	Ceramic (primary) silicon carbide (secondary) ^a			
Food				
Baking ovens	Black steel			
Charretort, sugar	Black steel			
Vegetables and fruit	Type 304 SS			
Chemical				
Acetic acid 10 to 50% 21°C (70°F) 50% 100°C (212°F) 99% 21 to 100°C (70 to 212°F)	Type 304, Hastelloy C, ^d Monel Type 316, Hastelloy C, ^d Monel Type 430, Hastelloy C, ^d Monel			
Alcohol, ethyl, methyl 21 to 100°C (70 to 212°F)	Type 304			
Ammonia All concentration 21°C (70°F)	Type 304, 316 SS			
Ammonium cloride All concentration 100°C (70°F)	Type 316 SS, Monel			

^d Trademark of the Cabot Corp. ^e Trademark of the Driver-Harris Co.

¹ Trademark of the Driver-Harris Co.



INTRODUCTION TO THERMOWELLS

Thermowell Material Selection Guide			
Application	Material		
Chemical (continued)			
Ammonium nitrate All concentration 21°C to 100°C (70 to 212°F)	Type 316 SS		
Ammonium sulphate, 10% to saturated 100°C (212°F)	Type 316 SS		
Barium chloride, all concentrations, 21°C (70°F) Barium hydroxide,	Monel, Hastelloy C		
all concentrations, 21°C (70°F)	Low carbon steels		
Barium sulphite	Nichrome, ^c Hastelloy C		
Brines	Monel		
Bromine	Tantalum Monel		
Butadiene	Type 304 SS		
Butane	Type 304 SS		
Butylacetate	Monel		
Butyl alcohol	Copper, Type 304 SS		
Calcium, Chlorate, dilute	Type 304 SS		
Calcium hydroxide 10% to 20% 100°C (212°F) 50% 100°C (212°F)	Type 304 SS, Hastelloy C Type 316 SS, Hastelloy C		
Carbolic acid, all, 100°C (212°F)	Type 316 SS		
Carbon dioxide, wet or dry	2017-T4 aluminum, Monel, nickel		
Chlorine gas Dry, 21°C (70°F) Moist, -7 to 100°C (20 to 212°F)	Type 316 SS, Monel Hastelloy C		
Chromic acid, 10% to 20% 100°C (212°F)	Type 316 SS, Hastelloy C (all concentrations)		
Citric acid 15% 21°C (70°F) 15% 100°C (212°F) Concentrated,100°C(212°F)			
	(all concentrations)		
Copper nitrate	Types 304 SS, 316 SS		
Copper sulphate	Types 304 SS, 316 SS		
Cresols	Types 304 SS		
Cyanogen gas	Type 304 SS		
Dow therm ^r	Low carbon steels		
Ether	Type 304 SS		
Ethyl acetate	Monel, Type 304 SS		
Ethyl chloride, 21°C (70°F)	Type 304 SS, low carbon steel		
Ethyl sulphate, 21°C (70°F)	Monel		
Ferric chloride, 5% 21°C (70°F) to boiling	Tantalum, Hastelloy C		
Ferric sulphate, 5% 21°C (70°F)	Type 304 SS		
Ferrous sulphate, dilute, 21°C (70°F)	Type 304 SS		
Formaldehyde	Types 304 SS, 316 SS		
Formic acid, 5% 21°C to 66°C (70° to 150°F)	Type 316 SS		
Freon	Monel		

Material S	election Guide
Application	Material
Chemical (continued)	
Gallic acid, 5% 21°C to 66°C	
(70° to 150°F)	Monel
Gasoline, 21°C (70°F)	Type 304 SS, low carbon steel
Glucose, 21°C (70°F)	Type 304 SS
Glycerine, 21°C (70°F)	Type 304 SS Type 304 SS
Glycerol Hydrobromic acid,	Type 304 33
98% 100°C (212°F)	Hastelloy B
Hydrochloric acid,	
1%, 5% 21°C (70°F)	Hastelloy C
1%, 5% 100°C (212°F)	Hastelloy B
25% 21 to 100°C (212°F)	Hastelloy B
Hydrofluoric acid, 60% 100°C (212°F)	Hastelloy C, Monel
Hydrogen peroxide,	
21 to 100°C (212°F)	Types 316SS, 304 SS
Hydrogen sulphide, wet and dry	Types 316SS
lodine, 21°C (70°F)	Tantalum
Lactic acid 5% 21°C (70°F)	Type 304 SS
5% 66°C (150°F)	Type 304 33
10% 100°C 212°F)	Tantalum
Magnesium chloride,	
5% 21°C (70°F) 5% 100°C 212°F)	
Magnesium sulphate, hot and cold	Monel
Muriatic acid, 21°C (70°F)	Tantalum
Naptha, 21°C (70°F)	Type 304 SS
Natural gas, 21°C (70°F)	Type 304 SS
Nickel chloride, 21°C (70°F)	Type 304 SS
Nickel sulphate, hot and cold	Type 304 SS
Nitric acid	.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,
5% 21°C (70°F)	Type 304 SS, 316 SS
20% 21°C (70°F)	Type 304 SS, 316 SS
50% 100°C (212°F)	Type 304 SS, 316 SS
65% 100°C (212°F)	Type 316 SS
Concentrated, 21°C (70°F)	Type 304 SS, 316 SS
Concentrated, 100°C (212°F)	Tantalum
Nitrobenzene, 21°C (70°F)	Type 304 SS
Oleic acid, 21°C (70°F)	Type 316 SS
Oleum, 21°C	Type 316 SS
Oxalic acid	
5% hot and cold	Type 304 SS
10% 100°C (212°F)	Monel
Oxygen	Otani
21°C (70°F) Liquid	Steel SS
<u>'</u>	SS
Elevated temperatures Palmitic acid	Type 316 SS
i continue della	Type 310 33
Pentane	Type 340 SS

- Trademark of the international violet Co.
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- ¹ Trademark of the Driver-Harris Co.



INTRODUCTION TO THERMOWELLS

Thermowell Mater	rial Selection Guide		
Application	Material		
Chemical (continued)			
Phosphoric acid 1%, 5% 21°C (70°F) 10% 21°C (70°F) 10% 100°C (212°F)	Type 304 SS Type 316 SS Hastelloy C		
30% 21 to 100°C (70 to 212°F) 85% 21 to 100°C	Hastelloy B		
(70 to 212°F)	Hastelloy B		
Picric acid, 21°C (70°F)	Type 304 SS		
Potassium bromide, 21°C (70°F)	Type 316 SS		
Potassium carbonate, 1% 21°C (70°F)	Type 304 SS, Type 316 SS		
Potassium chlorate, 21°C (70°F)	Type 304 SS		
Potassium hydroxide 5% 21°C (70°F) 25% 100°C (212°F) 60% 100°C (212°F) Potassium nitrate	Type 304 SS Type 304 SS Type 316 SS		
5% 21°C (70°F) 5% 100°C (212°F)	Type 304 SS Type 304 SS		
Potassium permanganate, 5% 21°C (70°F)	Type 304 SS		
Potassium sulphate, 5% 21°C (70°F)	Type 304 SS, Type 316 SS		
Potassium sulphide,	T 004 00 T 040 00		
5% 21°C (70°F)	Type 304 SS, Type 316 SS		
Propane Dyragallia asid	Type 304 SS, low carbon steel		
Pyrogallic acid	Type 304 SS		
Quinine bisulphate, dry Quinine sulphate, dry	Type 316 SS Types 304 SS		
Seawater	Monel or Hastelloy C		
Salicylic acid	Nickel		
Sodium bicarbonate All concentrations, 21°C (70°F)	Types 304 SS		
5% 66°C (150°F) Sodium carbonate.	Types 304 SS, 316 SS		
5% 21°C to 66°C (70° to 150°F)	Types 304 SS, 316 SS		
Sodium chloride, 5% 21°C to 66°C (70° to 150°F)	Types 316 SS		
(70 to 130 t) Saturated 21 to 100°C (70 to 212°F)	Types 316 SS, Monel		
Sodium fluoride, 5% 21°C (70°F)	Monel		
Sodium hydroxide	Types 304 SS, 316 SS, Hastelloy C		
Sodium hypochlorite, 5% still	Types 316 SS, Hastelloy C		
Sodium nitrate, fused	Type 316 SS		
Sodium peroxide	Type 304 SS		
Sodium sulphate, 21°C (70°F)	Types 304 SS, 316 SS		
Sodium sulphide, 21°C (70°F)	Type 316 SS		
Sodium sulphite, 30% 66°C (150°F)	Type 304 SS		
Sodium dioxide Moist gas, 21°C (70°F) Gas, 302°C (575°F)	Type 316 SS Types 304 SS, 316 SS		
Sulphur Dry Molten Wet	Type 304 SS Type 316 SS		

Thermowell Material Selection Guide				
Application	Material			
Chemical (continued)				
Sulphuric acid 5% 21 to 100°C (70 to 212°F) 10% 21 to 100°C (70 to 212°F) 50% 21 to 100°C (70 to 212°F) 90% 21°C (70°F) 90% 100°C (212°F)	Hastelloy B, Type 316 SS Hastelloy B Hastelloy B Hastelloy B Hastelloy D			
Tannic acid, 21°C (70°F)	Type 304 SS, Hastelloy B			
Tartaric acid, 21°C (70°F) 66°C (150°F)	Type 304 SS Type 316 SS 2017-T4 aluminum,			
Toluene	low carbon steel			
Turpentine	Types 304 SS, 316 SS			
Whiskey and wine	Types 304 SS, nickel			
Xylene	Copper			
Zinc chloride	Monel			
Zinc sulphate 5% 21°C (70°F) Saturated, 21°C (70°F) 25% 100°C (212°F)	Types 304 SS, 316 SS Types 304 SS, 316 SS Types 304 SS, 316 SS			



Reference Charts and Tables on pages 67-69 are courtesy of the American Society for Testing and Materials. Taken from publication STP 47OB, "Manual on the Use of Thermocouples in Temperature Measurement."

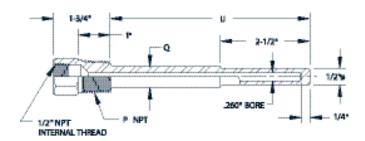
- $\ensuremath{^{\text{a}}}$ Trademark of the International Nickel Co.
- ^b Due to susceptibility to cracking, sudden thermal shocks should be avoided.
- ° Due to susceptibility to cracking, sudden thermal shocks should be avoided.
- ^d Trademark of the Cabot Corp.
- $^{\circ}$ Trademark of the Driver-Harris Co.
- ¹ Trademark of the Driver-Harris Co.



STANDARD THERMOWELLS

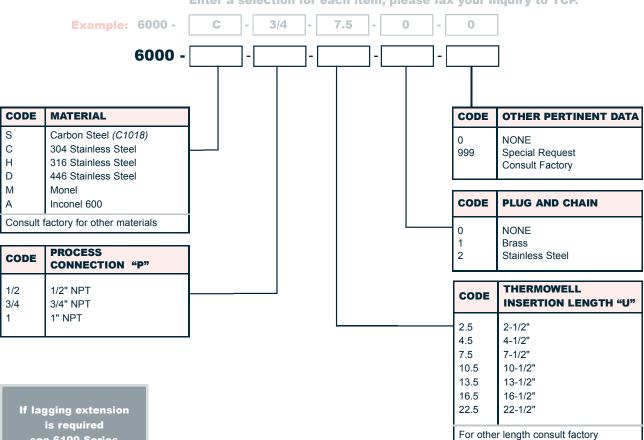
Series 6000

- · Standard Bore Size: .260"
- Reduced Tip for Faster Heat Response
- · Brass Plug and Chain Optional

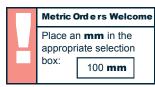


Process Connection "P"	1/2"	3/4"	1"
Diameter "Q"	5/8"	3/4"	7/8"

Enter a selection for each item, please fax your inquiry to TCP.



is required see 6100 Series

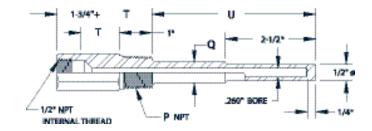




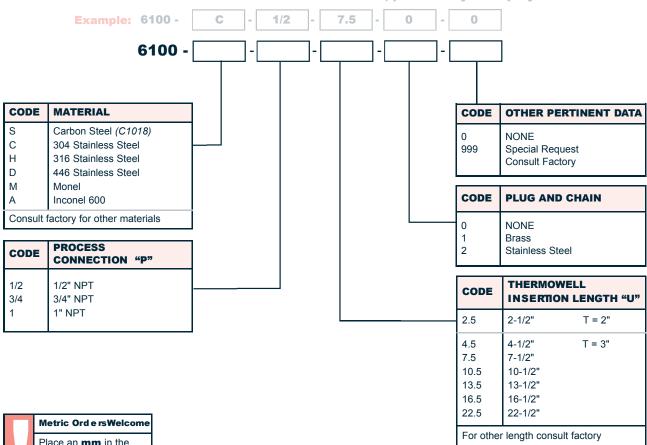
STANDARD LAG THERMOWELLS

Series 6100

- · Standard Bore Size: .260
- Reduced Tip for Faster Heat Response
- Brass Plug and Chain Optional



Process Connection "P"	1/2"	3/4"	1"
Diameter "Q"	5/8"	3/4"	7/8"

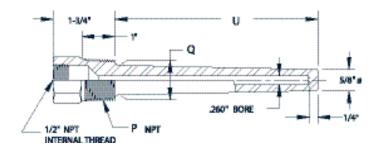




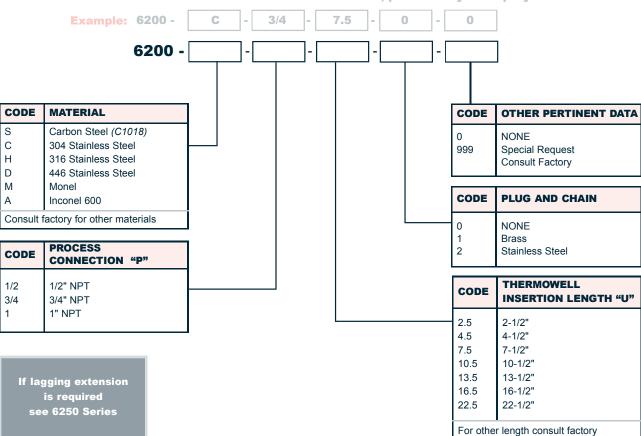


Series 6200

- · Standard Bore Size: .260"
- Tapered Design to Provide Greater Rigidity
- Brass Plug and Chain Optional



Process Connection "P"	1/2"	3/4"	1"
Diameter "Q"	5/8"	7/8"	1-1/16"

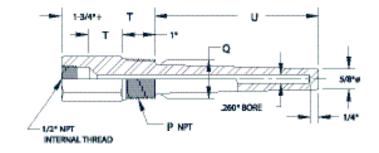




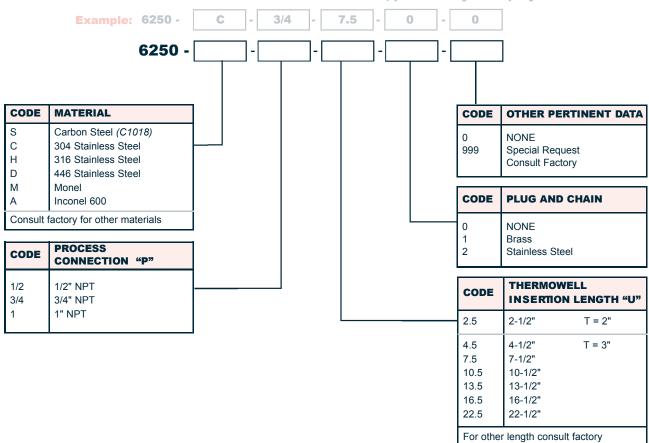


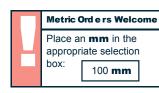
Series 6250

- · Standard Bore Size: .260"
- Tapered Design to Provide Greater Rigidity
- Brass Plug and Chain Optional



Process Connection "P"	1/2"	3/4"	1"
Diameter "Q"	5/8"	7/8"	1-1/16"

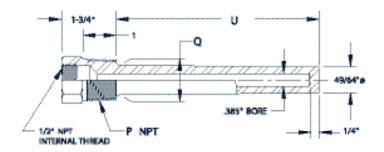






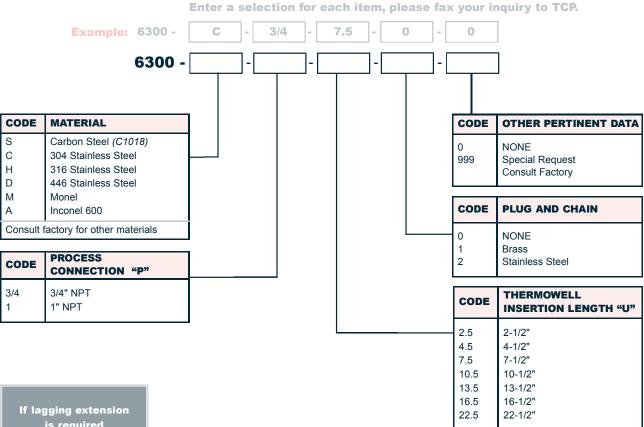
Series 6300

- Standard Bore Size: .385"
- Tapered Design to Provide Greater Rigidity
- · Brass Plug and Chain Optional



Process Connection "P"	3/4"	1"
Diameter "Q"	7/8"	1-1/16"

For other length consult factory



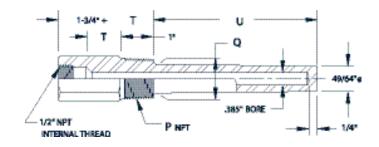
see 6350 Series



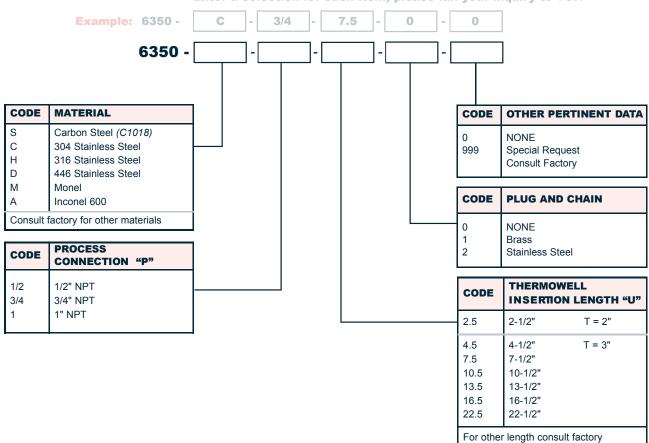


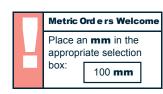
Series 6350

- Standard Bore Size: .385"
- Supplied with a Standard Lag Length
- Brass Plug and Chain Optional



Process Connection "P"	3/4"	1"
Diameter "Q"	7/8"	1-1/16"



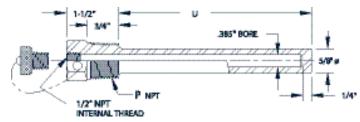




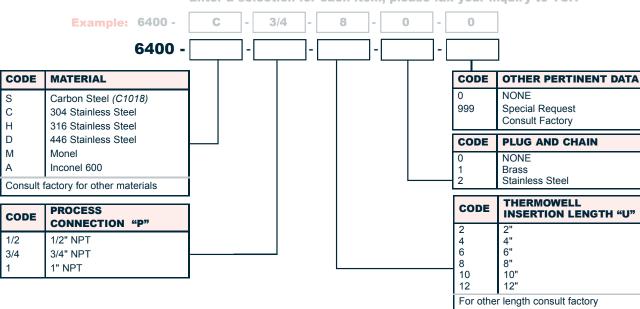
TEST WELL

Series 6400

- Standard Bore Size: .385"
- Brass Plug and Chain Standard



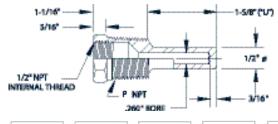
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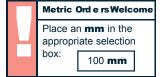




Series 6500

- Standard Bore Size: .260
- Brass Plug and Chain Optional







CODE	MATERIAL
S	Carbon Steel (C1018)
С	304 Stainless Steel
Н	316 Stainless Steel
D	446 Stainless Steel
M	Monel
Α	Inconel 600
Consult factory for other materials	

CODE	PROCESS CONNECTION "P"
3/4	3/4" NPT
1	1" NPT
For spec 1/2" NPT	ial requirements contact factory. - Not available



С	ODE	THERMOWELL INSERTION LENGTH "U"
2		Stainless Steel
ĭ		NONE Brass

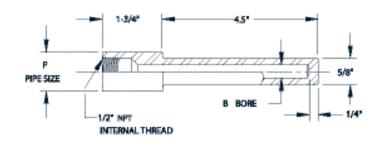
1.625 Only available in 1-5/8" ("U")
For other length consult factory



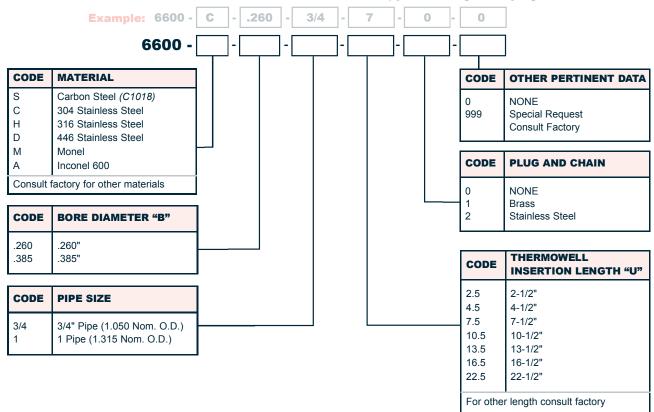
SOCKET - WELD WELL

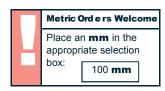
Series 6600

- Standard Bore Size: .260" or .385"
- Used in Seal Welded Applications for Maximum Vessel Integrity
- · Brass Plug and Chain Optional



Pipe Size "P"	В	Q
3/4"	.260" .385"	3/4" 49/64"
1"	.260" .385"	7/8" 7/8"



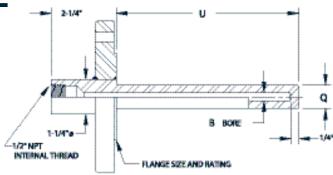




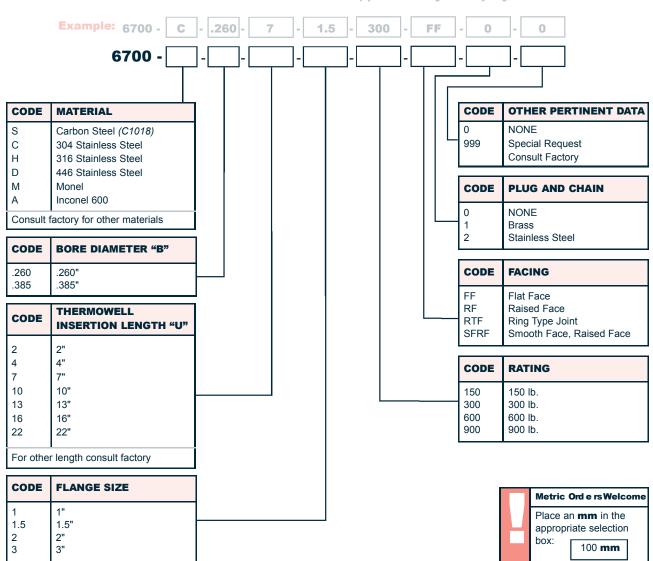
FLANGE THERMOWELL

Series 6700

- Standard Bore Size: .260" or .385"
- Flange is Fully Welded to Thermowell
- Brass Plug and Chain Optional



Bore "B"	.260"	.385"
Diameter "Q"	3/4"	7/8"

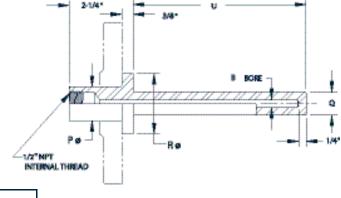




VAN STONE THERMOWELL

Series 6800

- Standard Bore Size: .260" or .385"
- Can be Supplied with a Lap Joint Flange
- Brass Plug and Chain Optional



Diameter "Q"	3/4"	7/8"
Bore "B"	.260"	.385"

